

## Compacta Series

### Horizontal Semi-Automatic Stretch Wrapper

Compacta horizontal stretch wrappers are designed for bundling long, narrow products like wood molding, aluminum and plastic extrusion as well as tubing, textiles and carpet.

Safe, simple operation includes automatic film clamping and cutting. Compacta's feature constant film tensioning to improve package integrity and reduce film breaks.

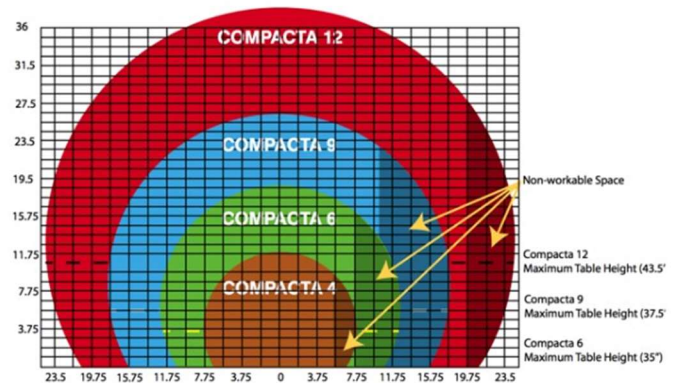


PERFORMANCE	
Minimum Load Dimensions	2" (W) x 2" (H), Compacta 4 3" (W) x 3" (H), Compacta 6 3.5" (W) x 3.5" (H), Compacta 9 6" (W) x 6" (H), Compacta 12
Maximum Load Dimension	Unlimited (L) x 8" (W) x 8" (H), Compacta 4 Unlimited (L) x 12" (W) x 16" (H), Compacta 6 Unlimited (L) x 24" (W) x 24" (H), Compacta 9 Unlimited (L) x 39" (W) x 28" (H), Compacta 12
Automatic Film Cut-Off	Clamping and cutting system fully automates wrapping
Temperature Operating Range	Between 41°F and 104°F
OPERATOR INTERFACE	
Control Panel	Knobs for tension and speed control
Cycle Start	Pedal Start System
Ring Rotation Speed	10 – 150 rpm, Compacta 4 40 – 120 rpm, Compacta 6 30 – 75 rpm, Compacta 9 30 – 58 rpm, Compacta 12
Work Cycles	Continuous Or Band Wrapping
Power	Red Button Emergency Stop on Control Panel
COMPACTA DESIGN	
Ring Diameter	16", Compacta 4 24", Compacta 6 38", Compacta 9 49", Compacta 12
Conveyor Type	Rollers with Side Guides
FILM CARRIAGE	
Film Delivery System	Frictioned Roller Device with Quick Release
Film Carriage	5" (W) (Compacta 4,6), 10" (W) (Compacta 9,12)
Film Thickness	39 to 138 gauges
WARRANTY	
Machine Warranty	1 year

ELECTRICAL DATA	
Electrical Requirements	230V, 1-phase for Compacta 4, 6, and 9 400 V, 3-phase for Compacta 12
Air Requirements	87 PSI
MACHINE DIMENSIONS	
Installed Dimensions	40" (L) x 49" (W) x 53" (H), Compacta 4 40" (L) x 57" (W) x 61" (H), Compacta 6 55" (L) x 77" (W) x 73" (H), Compacta 9 94" (L) x 91" (W) x 86" (H), Compacta 12
Shipping Dimensions	53" (L) x 45" (W) x 69" (H), Compacta 4 61" (L) x 46" (W) x 69" (H), Compacta 6 69" (L) x 82" (W) x 83" (H), Compacta 9 91" (L) x 53" (W) x 89" (H), Compacta 12
Shipping Weight	575 lbs, Compacta 4 811 lbs, Compacta 6 1235 lbs, Compacta 9 1510 lbs, Compacta 12
MACHINE CONSTRUCTION	
Rotating Ring	Single Casting Aluminum
SAFETY	
NEMA 13	Protection from dirt, spraying water, noncorrosive coolants
Anti-Release Carriage System	Keeps the film carriage locked while film is pulled away
Cut and Clamp Open/Close Button	Ensure flexibility for cutting and clamping activation

## wrapping dimensions

### Workable Wrapping Area



### Minimum Workable Dimensions

Compacta S4: 2"x2"  
Compacta S6: 2½"x2½"  
Compacta S9: 3½"x3½"  
Compacta S12: 6"x6"

Dimensions refer to infeed with conveyor belts on rollers. For other types of conveyors, maximum workable dimensions will be provided by Robopac.

Maximum product width and height dimensions directly affect each other. As the maximum product width increases the maximum product height decreases; as well, when the maximum product width decreases the maximum product height increases as the charts above show. Adjusting the conveyor height also affects the maximum height and width of the product. Compacta machines allow you to adjust the height of the conveyor.